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Im wondering what would cause the elevator wheel to jerk with slight movements. Im hoping the fine feed worm gear needs to be taken out and cleaned but it might be binding up on metal. I tried test grinding a part and it was very annoying to do the fine movement you would expect when grinding. I could probably live without the hydraulic table feed but I feel if you are getting a grinder and you can get it, you probably will kick your self in the butt later for not getting it. What needs to be repaired is up in the air. They were available either way. If its hydraulic, obviously its more complex. The manual elevating version is very simple. You should see a thumb screw on the hand wheel. Thats like a clutch. When its tight, the fine adjust worm gear is engaged. When loose, the fine adjust does not function. Its possible the ways are set up too tight and the wheel is not coming down smoothly. Also the fine adjustment knob is stiff to the point to where you can barely move it. The other unit I was looking at didn't have that issue but didn't have the hydraulic feed. Im wondering what would cause the elevator wheel to jerk with slight movements. Im hoping the fine feed worm

gear needs to be taken out and cleaned but it might be binding up on metal. I tried test grinding a part and it was very annoying to do the fine movement you would expect when grinding. I could probably live without the hydraulic table feed but I feel if you are getting a grinder and you can get it, you probably will kick your self in the butt later for not getting it. In addition to Ewlseys comment on the belt drive, what other things should be checked out on this machine or on used surface grinders in general. The input voltage controls the hydraulic and spindle motor right. IIRC the ones i have used the coolant pump is 110V. One of the other threads mentioned something about shipping with the table off.

I have never had one of these machines apart, so although I know they are nice to use, I dont know how nice or not they are to work on. Dont think I have seen a 618 with belts drive. The choppy down feed may be a dirty vertical screw or dirty in the vertical slide. That all is clean and lubricated. Great machine. one of my favorites. There was a direct drive option, but not very common from what I have seen. I think there was a 2HP model and that would have had the direct drive. Running long hard stock parts one could stall the flex drive machines. Stalling could cause a burning of the part even with coolant in use. And I think one could also order a pope direct drive as a special or standard in 3 hp but not sure about that. I think the 1024 and perhaps a few larger machines came with a larger flex drive may have been a 3hp and a 5hp direct. The Micromaster moved the whole motor column as the cross feed with scraped ways on top of the base pallet so it was a very solid machine. Surprising it moved easier that one would expect. Yes the cross and long travel were not on the same slide movement as is a more common design. In good shape a Micromaster could make ring together parts. like jo blocks. the 13 grinder used the moving column but scraped into the base not on a pallet. a very common design for many OD grinders. I had a 3hp pope installed on a Reid 618 back in the 60s, The old scraped Reid was a good machine also. Ive never seen one, but its in the manual. Practical Machinist is the easiest way to learn new techniques, get answers quickly and discuss common challenges with your peers. Register for the worlds largest manufacturing technology forum for free today to stay in the know. Learn more about us. All rights reserved. Register today. To learn more, please refer to the cookie policy. Well bring you the most relevant peertopeer conversations happening in the trade and tips and tricks to help you get the job done. You may unsubscribe at any time. Something went wrong.

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